

SECOND RE-SUBMISSION FILED ON NOVEMBER 13, 2006,  
IN APPLICATION SERIAL NO. 10/004,154

SUBSTITUTE SPECIFICATION

F-7199

**ABSTRACT OF THE DISCLOSURE**

A cutting insert for a cutting or breaking tool, which can be mounted in a tool holder that can be rotated about its longitudinal axis, especially for a lathe chisel, has an essentially conical tip, a transition region and a foot for connecting to a tool body, wherein the transition region has several spatial areas which are distributed over its periphery and adjoin one another forming spatial and cutting edges.

5